

Date: Friday, 04/04/2008 11:40:53 AM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
 Job Number : 38416  
 Estimate Number : 13202  
 P.O. Number :  
 This Issue : 04/04/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D37591  
 First Issue : / / Type : MACHINED PARTS Drawing Number : D3759 REV A  
 Previous Run : 38236 Drawing Revision : A  
 Material :  
 Due Date : 11/04/2008 Qty: 40 Um: Each  
 Written By :  
 Checked & Approved By : *JD 08-04-11*  
 Comment : Est Rev:A 08-03-04 new issue DD verified by: LL

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R0375 304 SS ROUND BAR



Comment: Qty.: 0.0656 f(s)/Unit Total : 2.6250 f(s)

Material: AISI 304 Round Bar Ø0.375"

(M304R0.375)

Batch: *M107403*

*mmf 08/04/18*

*40*

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Turn per Folio FA727 and Dwg D3759

Deburr

*mmf 08/04/18*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE *mmf 08/04/18*

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

*mmf 08-04-18*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WS7*

*CP 08-04-21*

*40*

Date: Friday, 04/04/2008 11:40:53 AM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 38416

Part Number: D37591

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



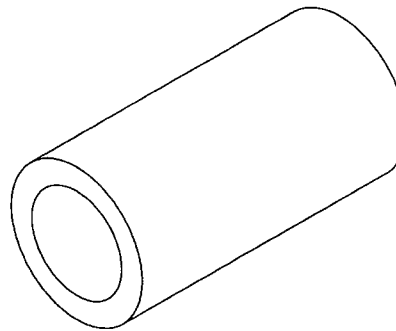
08/04/22

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08-04-22



**D3759-1 BUSHING**

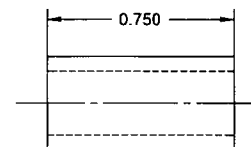
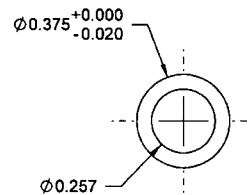
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WITHOUT NOTICE  
WORK ORDER  
NO. 38414

RELEASED  
08-03-03

**NOTES:**

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD  
(REF. DART SPEC M304R)  
OR AISI 304/316, STAINLESS STEEL TUBE  
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	AJS	08.03.03
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	MC	DRAWING NO.	REV. A
MFG. APPR.	MC	D3759	SHEET 1 OF 2
APPROVED	MC	TITLE	SCALE
DE APPR.	#	BUSHING	NTS
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**D3759-1 BUSHING**

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WORK ORDER  
NO. 2824

RELEASED  
08.03.03

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3759	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BUSHING	NTS
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DART AEROSPACE LTD	Work Order:	38416
Description: Bushing	Part Number:	D37591
Inspection Dwg: 3759 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article      ☐ Prototype

[illegible]

Measured by:	<i>mmf/bnl</i>	Audited by:	<i>[Signature]</i>	Prototype Approval:	<i>N/A</i>
Date:	<i>08/04/18</i>	Date:	<i>08.04.18</i>	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	